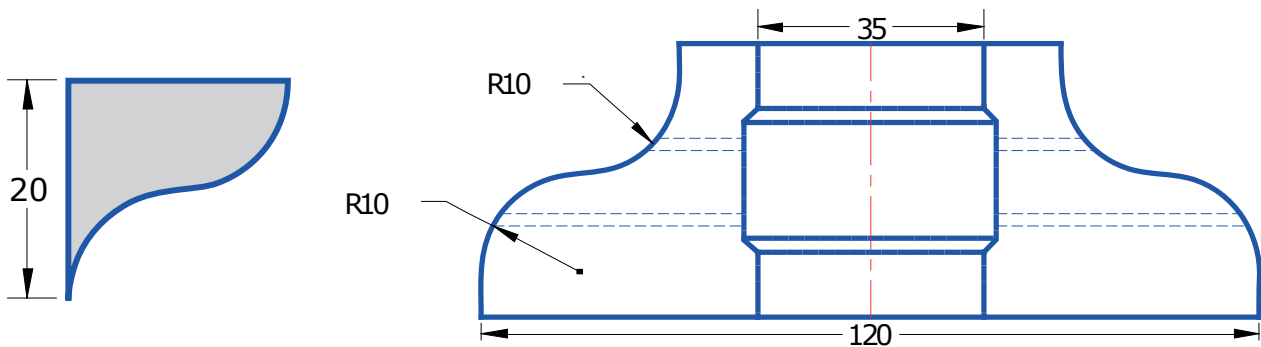


# CNC TOOLING PARAMETERS

F23 PROFILE R10 120Ø 35MM BORE - 20MM SLAB



## CODES AND POSITIONS

Pos	Description	Vetro Code	
Pos 1	Diamond H/S Iron	F23 Profile R10 120Ø 35bore Pos 1 Seg	ST-0148
Pos 2	Diamond H/S Iron	F23 Profile R10 120Ø 35bore Pos 2	ST-0149
Pos 3	Diamond H/S Iron	F23 Profile R10 120Ø 35bore Pos 3	ST-0150
Pos 4	Diamond H/S Iron	F23 Profile R10 120Ø 35bore Pos 4	ST-0151
Pos 5	Rubber Polish Wheel	F23 Profile R10 120Ø D1-60 35bore Pos 5 A Class	RP-0103
Pos 6	Rubber Polish Wheel	F23 Profile R10 120Ø D1-60 35bore Pos 6 A Class	RP-0104
Pos 7	Rubber Polish Wheel	F23 Profile R10 120Ø D1-60 35bore Pos 7 A Class	RP-0105

## PARAMETERS

Pos	Type	RPM	Feed (m/min)	Removal (mm)
Pos 1	Segmented	5500	2-2.5	2max
Pos 2	Continuous	6000	3-3.5	0.4
Pos 3	Continuous	6000	3-3.5	0.2
Pos 4	Continuous	6000	2-2.5	0.1
Pos 5	Rubber	2500	0.8-1.2	0.05
Pos 6	Rubber	2500	0.8-1.2	0.03
Pos 7	Rubber	2500	0.8-1.2	0.02

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